# Accessories

### Hardware Sensor Mounting Fittings

#### Non-Adjustable Compression Type

Non-adjustable compression type fittings allow the exact immersion length to be set in the field at the time the sensor is installed. However, because the compression sleeve and sheath are deformed in application, the fitting cannot be relocated along the sheath after tightening. When ordered as a part of a sensor for mounting the thermocouple, all compression type fittings are shipped finger-tight on the sheath.

#### **Brass Compression Fitting, Non-Adjustable**



**Brass Compression Fitting, Assembled** 



Sleeve

Cap

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Body

Part No.	Sheath O.D. in.	Material	Bore +0.10, -0.000 in.	Male NPT in.	Length in.
TH-185-2	0.125	Brass	0.130	1/8	1
TH-185-3	0.188	Brass	0.192	1/8	1 1%
TH-185-4	0.250	Brass	0.256	1/8	1 3/16
TH-185-5	0.250	Brass	0.256	1/4	1 %
TH-185-6	0.313	Brass	0.318	1/4	1 %
TH-185-7	0.375	Brass	0.380	1/4	1 1/16
TH-185-9	0.250	Brass	0.256	1/2	1 ¾

#### Stainless Steel Compression Fitting, Non-Adjustable

Made entirely of 303 stainless steel.



Style 1—Single Threaded







Style 2—Double Threaded

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Ferrule

Body

Style 1—Single Threaded		Style 2—Double Threaded		Sheath O.D.	Bore ±0.001	Male NPT	Hex Across Flats
Part No.	Length in.	Part No.	Length in.	in.	in.	in.	in.
TH-2745-063	1 ¼	TH-2749-063	1 11/16	0.063	0.067	1/8	1/2
TH-2745-125	1 ¼	TH-2749-125	<b>1</b> <sup>1</sup> 1/ <sub>16</sub>	0.125	0.129	1/8	1/2
TH-2745-188	1 5/16	TH-2749-188	<b>1</b> <sup>1</sup> 1/ <sub>16</sub>	0.188	0.194	1/8	1/2
TH-2745-250	1 5/16	TH-2749-250	1 11/16	0.250	0.257	1/8	1/2

**Note:** All accessories subject to minimum purchase quantities.

## Accessories

### Hardware

**Sensor Mounting Fittings** Continued

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#### Adjustable Compression Type

Adjustable compression type fittings can be relocated at different positions along the sheath whenever changes in the immersion length are necessary. To relocate an adjustable compression fitting simply loosen the cap, slide the fitting to the new

#### **Stainless Steel Adjustable Compression Fitting**



Style 1—Single Threaded

location and retighten the cap. It is recommended that lava sealant glands be replaced after each tightening. Neoprene and TFE sealant glands should withstand several relocations before replacement is necessary.

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Except for their sealant glands, these fittings are made entirely of 303 stainless steel. Sealant glands are available in neoprene, -40 to 95°C (-40 to 200°F); lava, -184 to 540°C ( -300 to 1000°F); TFE, -184 to 260°C (-300 to 500°F). Unless otherwise specified\*, neoprene sealant glands will be furnished. Depending on temperature and sheath diameter, the fittings are pressure rated up to 3,000 psi.



Style 2 - Double Threaded

Length in.

1 1/4

1 1/4

1 1/4

2 1/16

2 1/16

2 1/16

Process End

Style 1—Single Threaded

Part No.\*

TH-2747-N-063

TH-2747-N-125

TH-2747-N-188

TH-2748-N-250

TH-2748-N-313

TH-2748-N-375





Follower

Bore +0.002

in.

0.067

0.136

0.193

0.257

0.316

0.386

Sealant

Gland

in.

1/2

1/2

1/2

7/8

7/8

7/8

Male NPT

in.

1/8

1/8

1/8

1/4

1/

1/4



Style 1				
Cap Shown				

Length in.

1 %

1 %

1 %

3 ¼

3 1/4

3 1/4

Sheath O.D.

in.

0.063

0.125

0.188

0.250

0.313

0.375

Body Hex Across Flats **Replacement Sealant** Glands, Neoprene TH-279-N-063 TH-279-N-125 TH-279-N-188

TH-280-N-250

TH-280-N-313

TH-280-N-375

\*If lava or TFE sealant glands are desired, substitute L or T in place of the N in the part number.

Style 2—Double Threaded

Part No.\*

TH-2751-N-063

TH-2751-N-125

TH-2751-N-188

TH-2752-N-250

TH-2752-N-313

TH-2752-N-375



X-750 Spring

The adjustable spring-loaded fitting has a stainless steel body and end cap, an Inconel® X-750 spring. Designed for use with 0.250 inch O.D. sheath thermocouples and RTDs.

Note: All accessories subject to minimum purchase quantities.

Inconel® is a registered trademark of the Special Metals Corporation.

	Sheath			Male	Hex Across	Hex Across	
Part No.	Length in.	O.D. in.	Material	NPT in.	Body Flats in.	Cap Flats in.	
6556-250	2	0.250	316 SS	1/2	7/8	%16	